



PROCESSING, LLC

BASELINE SPECIFICATIONS

**PVC application available for each service*

SLITTING

	Line # 1	Line # 2
EQUIPMENT	Pro Eco	Loopco
MAX COIL WIDTH	62"	26"
MAX SLIT WIDTH	60"	24"
GAUGE RANGE	.030" – .250"	.005" – .085"
MAX COIL WEIGHT - ENTRY	50,000	10,000
MAX COIL WEIGHT - EXIT	50,000	10,000
COIL ID - ENTRY	16" – 24"	16" – 20"
COIL ID - EXIT	20" – 24"	16" – 20"
MAX COIL OD	72"	72"
SLIT WIDTHS	.625" – 60"	.375" – 24"

CUT-TO-LENGTH

	Line # 3
EQUIPMENT	Rowe
MAX COIL WEIGHT	30,000
MAX COIL WIDTH	60"
MIN COIL WIDTH	10"
MAX LENGTH	240"
MIN LENGTH	12"
GAUGE RANGE	.020" – .150"
MAX SKID WEIGHT	7,500
MAX STACK HEIGHT	12"
COIL ID – ENTRY	16" – 24"

COIL POLISHING

	Line # 4	Line # 5
EQUIPMENT	Ramco	Ramco
MAX COIL WIDTH	10"	30"
MIN COIL WIDTH	1"	10"
GAUGE RANGE	.015" – .120"	.015" – 120"
MAX COIL WEIGHT - ENTRY	10,000	15,000
MAX COIL WEIGHT – EXIT	10,000	15,000
COIL ID – ENTRY	16" – 20"	16" – 20"
COIL ID – EXIT	16" – 20"	16" – 20"
MAX COIL OD	50"	72"
FINISHES	#3/#4/Custom RA available by request	#3/#4/Custom RA available by request

SHEARING

	Line # 6
EQUIPMENT	Cincinnati
MAX SHEET LENGTH	144"
MIN SHEET LENGTH	10"
MAX SHEET WIDTH	72"
MIN SHEET WIDTH	10"
GAUGE RANGE	.010" – .125"